

Dulux AcraTex ACRATILT

AU_DA02688

Part A	194X0170-3
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<p>Product Overview</p> <p>DULUX AcraTex AcraTilt is a pigmented, water based 100% acrylic coating that is designed as a self priming top coat to overcoat Tilt Up Concrete, it is simple to apply, has extended wet edge, dries to a Matt Finish to reduce the appearance of lap marks and picture framing.</p>




<p>Features And Benefits</p> <ul style="list-style-type: none"> • Self Priming • 10 year warranty • Water based • Tintable • Durable acrylic 	<ul style="list-style-type: none"> • Guaranteed long term exterior durability & water resistance. • 3 Hour recoat • Easy, safe and economical clean-up. • Extensive, colour range. • Resists pollution, chemical attack and dirt pick-up.
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<p>Uses And Typical Specifications</p>																														
<p>Uses</p>	<p>DULUX AcraTex AcraTilt is an easy to use protective topcoat designed for application over New Tilt-Up Concrete. It substantially upgrades the overall coating system durability & ensures greater colour consistency, especially over large areas. It significantly improves reduces dirt accumulation, mold and algae growth, pollution and chemical attack especially on high profile textured coatings.</p>																													
<p>Typical Systems</p>	<p>Typical System Typical System for Tilt-Up Concrete Preparation Guide Refer DuSpec AS_SA12345</p> <table border="1"> <thead> <tr> <th>Coat</th> <th>Product</th> <th>Spread Rate (m²/L)</th> <th>WFT (micron)</th> <th>DFT (micron)</th> </tr> </thead> <tbody> <tr> <td>Prep Coat</td> <td>BondFree Concentrate</td> <td>42</td> <td>0</td> <td>0</td> </tr> <tr> <td>1st Coat</td> <td>ACRATILT</td> <td>10</td> <td>100</td> <td>41</td> </tr> <tr> <td>2nd Coat</td> <td>ACRATILT</td> <td>10</td> <td>100</td> <td>41</td> </tr> <tr> <td colspan="4">Minimum System DFT</td> <td>82</td> </tr> </tbody> </table>					Coat	Product	Spread Rate (m ² /L)	WFT (micron)	DFT (micron)	Prep Coat	BondFree Concentrate	42	0	0	1st Coat	ACRATILT	10	100	41	2nd Coat	ACRATILT	10	100	41	Minimum System DFT				82
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<p>Precautions And Limitations</p> <p>This product data sheets is to be read in conjunction with DULUX specification. Ensure that you have adequate tinted stock to complete the job in one application. All material must be thoroughly cross-mix to ensure tint uniformity.</p>

<p>System Performance Testing Data</p>				
Test Result Name	Test Method	Unit of Measure	Result	Comments
Crack Bridging	AS 4548.5 Appendix F	x DFT	3.5	Accommodates crack movement up to 0.28 mm

<p>Performance Guide</p>			
<p>Weather</p>	Excellent resistance to cracking, flaking and chalking as topcoat of a full system.	<p>Salt</p>	Resists salt spray.
<p>Heat Resistance</p>	Up to 90C (dry).	<p>Water</p>	Contributes to outstanding moisture barrier properties of full texture systems.
<p>Solvent</p>	Resists alcohol and aliphatic hydrocarbons. Sensitive to other stronger solvents.	<p>Abrasion</p>	Very good resistance to abrasion.
<p>Acid</p>	Resists dilute acids.	<p>Alkali</p>	Resists dilute alkali.

Typical Properties																											
V.O.C Content	<59g/L	Clean Up	Clean up water Clean all equipment with water after use.																								
Meets GBCA VOC Requirement?	N/A																										
Application Method	   Airless Spray Brush Roller Other: For Best results use a Dulux 18mm Excellence Roller and a yoke roller frame																										
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Dulux Colour Base	DEEP, EXTRA BRIGHT, ULTRA DEEP, VIVID WHITE																										

Application Guide	
Surface Preparation	<ul style="list-style-type: none"> All surfaces must be thoroughly cleaned and free of all dirt, dust, grease, loose or flaking paint. Efflorescence or mould on masonry or concrete surfaces must be treated. <p>Occasionally an apparently sound old paint will lose adhesion when recoated, particularly if the new paint is darker in colour. To avoid this, check the adhesion of the old paint by cutting an 'X' through a clean area of the film with a sharp blade, press cellulose tape firmly across the cut and rip it off. If the old paint comes off with the tape it should be removed before repainting.</p>
Application Procedure And Equipment	<ul style="list-style-type: none"> Brush, roller and airless spray Product should be thoroughly mixed before use. Refer to the DULUX AcraTex Application Manual for detailed instructions. <p>DULUX AcraTex AcraTilt may be applied by brush, roller or airless spray. A 18mm nap Dulux Excellence roller is recommended with a yoke type roller frame.</p> <p>Typical Airless Spray set up is: Graco Ultra 500 using 0.012-0.015 spray tip at approx. 1000 psi.</p>

Health And Safety			
MSDS Number	DLX003604	Using Safety Precautions	When spraying, inhalation of mists may produce respiratory irritation.
MSDS Link	https://go.lupinsys.com/duluxgroup/harms/public/materials/1ab5deecd84ff5c86e1c2280a2c1bc86-published/individual		
Health Effects	<p>For detailed information refer to the product label and the current Material Safety data Sheet available through Dulux Sales and Customer Service Offices 13 25 25 AUS. For emergencies, please call Australia 1800 220 770 or New Zealand 0800 220 770.</p> <p>Ensure adequate ventilation. Take suitable safety precautions while preparing your surface or sanding a previously coated surface, including wearing an appropriate respiratory mask Hazardous respirable droplets may be formed when sprayed. Wear appropriate respiratory mask and do not breathe spray or mist.</p> <p>Health Effects: Splashes to the eye may cause eye irritation.</p>	Flammability	Non Flammable
Protective Equipment	Wear eye protection and when spraying wear a dust mask	Storage	Store in a cool, dry, well-ventilated place and out of direct sunlight.
Disposal	DO NOT pour down drains. Refer local regulation for disposal of water based wastes.		
In the case of emergency, please call 1800 033 111			

Transport And Storage			
Pack A	194X0170-3	Shipment Name	Not dangerous goods.; No special transport requirements.
Size	15 Litre	Weight	20.5 Kg
Flash Point	NA	UN Number	NA
Dangerous Goods Class	NA	Package Group	NA



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